

Work Order ID 60287--2

Thursday, July 01, 2010 10:40:06 AM

SPLIT



Page 1

Item ID: D3015-3

Revision ID:

Item Name: Locknut

Start Date: 7/2/2010

Required Date: 9/17/2010

Reference:

Start Qty: 600.00

Req'd Qty: 600.00



Cust Item ID:

Customer:



Setup Start

Stop



Approvals:

Process Plan: MF

QC:

Date: 10-7-01

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3015

Rev B

100



Purchasing

Purchasing

PURCHASING

0.00

Memo

Issue P/O: 12197

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

0.00

110



Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

Ensure Material Release Note is attached

0.00

120



QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

8/10/08

CZ 1017/1

600

6/1/7 (100)

count 400

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Page 2

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Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: *31*

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

10-7-8 SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MF-100705

10-7-8

Picklist Print

Thursday, July 01, 2010 10:40:06 AM

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Parent Item: D3015-3

Parent Item Name: Locknut

Page 1

Comments: IPP: A 01.06.28 New Issue SM

Start Date: 7/2/2010

Start Qty: 600.00

Required Date: 9/17/2010

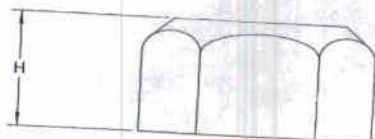
Required Qty: 600.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
PFS-LNNC5/16S1		Purchased	No			110	Each	0.0000	1	600			

Lock Nut

6/4/10 (100)

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLNM021-005-0000

NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

60287

RELEASED
09/07/08

C	REFORMAT DWG, -7 PIN NOW FLNM021-005-0000 WAS LNNM5S1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3015	REV. C
TITLE LOCKNUT	SHEET 1 OF 1
SCALE NTS	

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